



DORVALIT® WSP

Wood Stain Protection Technology

The innovative filler for wood coatings which retain their attractive appearance

Ugo Mantellino - UNIVAR

... Market Expectations



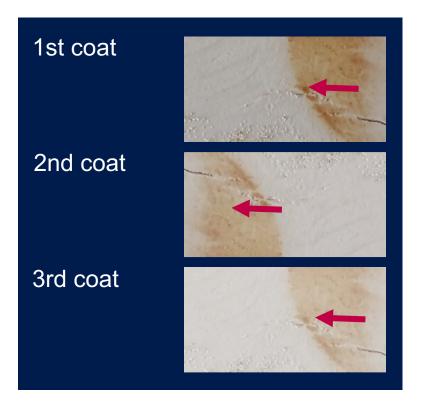
- > Perfect wood finishes
- > Durable furniture and interior decoration
- > Homes and furnishings retain their value

Innovative products from Dorfner can do just that





Challenges with Wood Coatings



Discoloration is a common problem with coatings

Discoloration shows through

Applying another coat over the discoloration is futile

Discoloration is caused by wood extractives





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Wood Extractives and Coating Degradation

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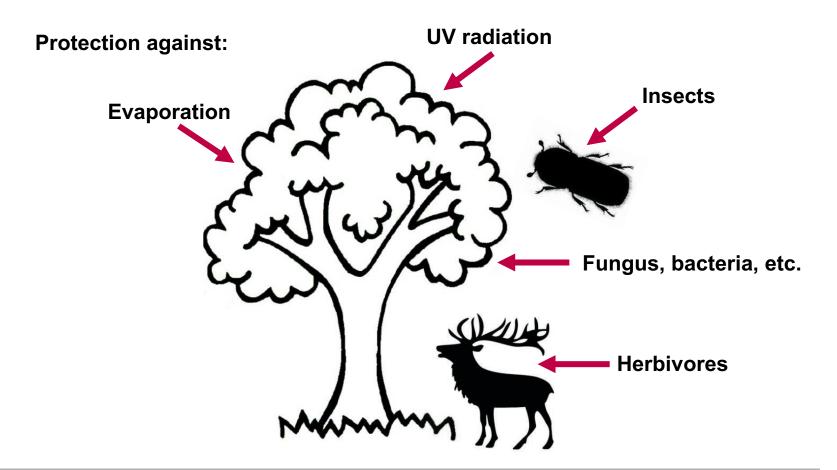
Chapter 1

Wood Extractives and Coating Degradation





Wood Extractives in Nature

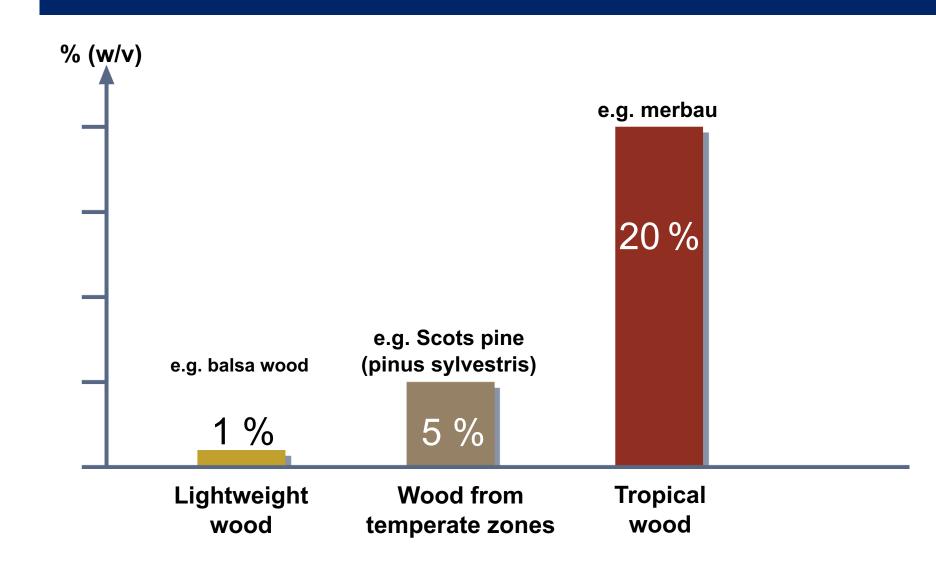


Wood extractives protect trees and tree wood





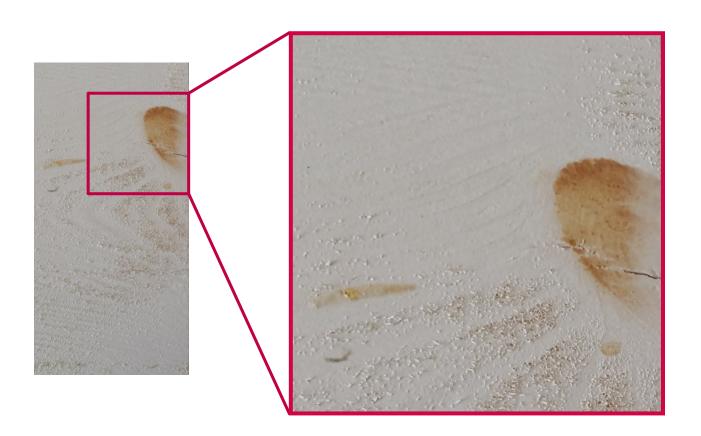
Wood Extractives Content







Defect Profile

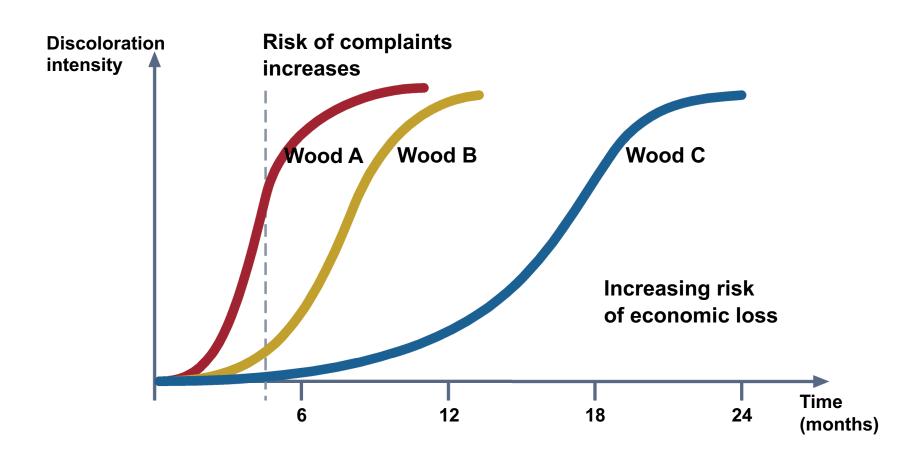


Without added protection, topcoats on wood are susceptible to discoloration





Discoloration Timeline

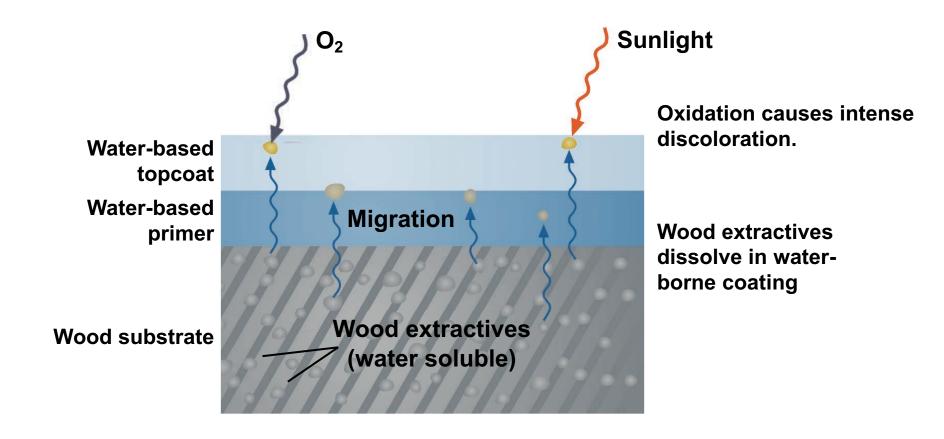


Paint producers need effective barrier primers which are fit for purpose





Discoloration in Wood Coatings



Wood extractives and their oxidation products degrade the coatings





Chapter 2

DORVALIT® WSPWood Stain Protection Technology





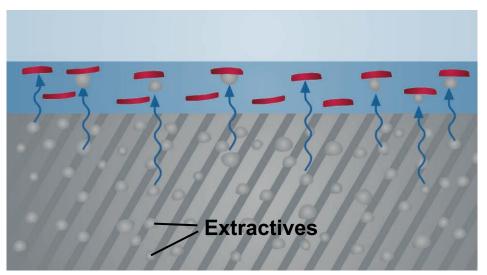
WSP Technology Prevents Discoloration

Topcoat

Barrier

primer

Wood substrate



DORVALIT ® WSP Wood Stain Protection Technology

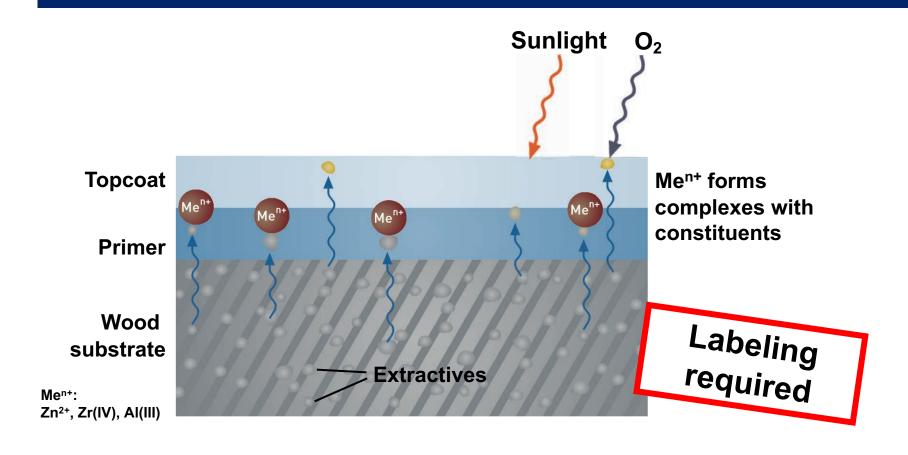
Extractives are effectively contained and do not penetrate into the topcoat

Durable, reliable wood coatings



Competing SystemsOrganometallic Compounds



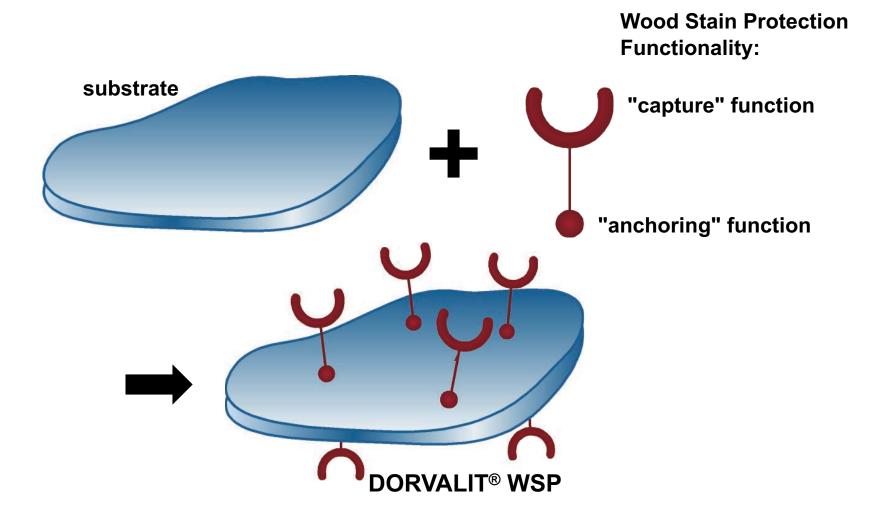


Organometallic compounds are less effective than DORVALIT® WSP and in most cases require special labeling



COATINGS & ADHESIVES Dorfner Core Expertise Surface Modification of Minerals

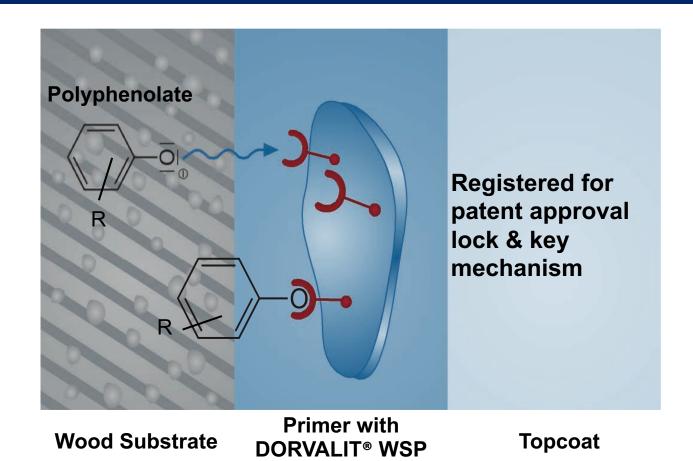








DORVALIT® WSP in Action

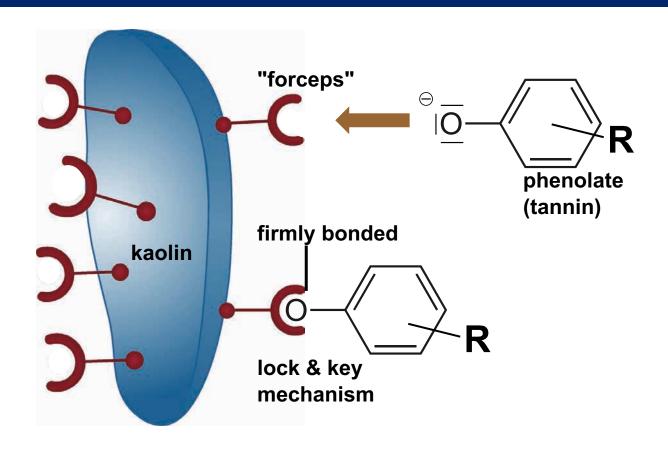


Extractives are effectively contained in the barrier primer



Dorfner Wood Stain Protection Technology





- DORVALIT® WSP captures wood extractives
- Phenolate is firmly bound and prevented from migrating
- DORVALIT® WSP has an outstanding barrier effect





System Comparison (1/2)

	Organometallic compound	DORVALIT® WSP
Barrier effect	+	++
Reliability	+	++
Labeling not required	()	++ clorf
Eco-friendly	_	++ prod
Long-term effectiveness		++
Cost / benefit	_	++

▶ DORVALIT® WSP is the clear winner across the board





System Comparison (2/2)

	Organometallic compound	DORVALIT® WSP
Compatibility with binders		++
Compatibility with other formulation constituents	_	++
Formulation flexibility		++
Stability of the formulation	-	++
Complexity of the formulation		++
Handling during production		++

▶ DORVALIT® WSP is the clear winner across the board





Conventional Primers Requiring Labeling



- Heavy metals in wood primers are harmful to the environment
- In most cases, a warning label is required





Green Barrier Coat Primers



- DORVALIT® WSP is non-hazardous
- Primers containing DORVALIT® WSP do not require warning labels





Chapter 3

Practical examples and comparisons



Practical Trial(Guideline Formulation, 1/2)



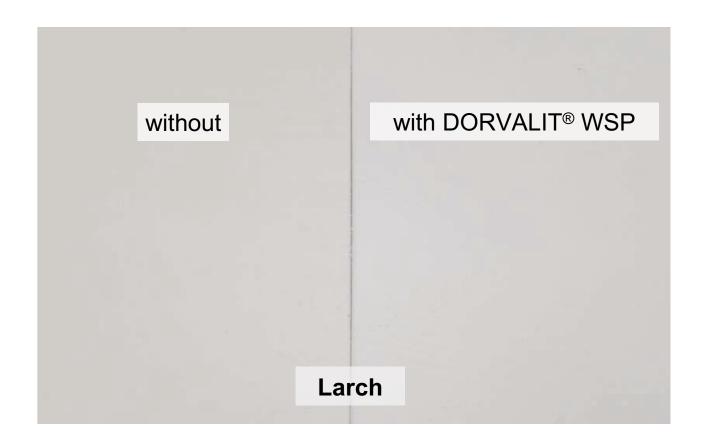


- Guideline formulation without DORVALIT® WSP heavy discoloration
- ▶ Guideline formulation with 15% DORVALIT® WSP minimal discoloration



Practical Trial(Guideline Formulation, 2/2)





- ▶ Guideline formulation without DORVALIT® WSP extensive yellowing
- ▶ Guideline formulation with 15% DORVALIT® WSP very little discoloration



IVES DORVALIT® WSP in Comparative Practical Trials





A: Basis: anti-stain primer X (branded product // as made // on merbau)

B: plus 15 % kaolin

C: plus 15 % DORVALIT® WSP

D: plus 15 % chalk

DORVALIT® WSP significantly improves the effectiveness of a standard anti-stain primer



IVES DORVALIT® WSP in Comparative Practical Trials





A: Basis: anti-stain primer Y (branded product // as made // on merbau)

B: plus 15 % kaolin

C: plus 15 % DORVALIT® WSP

D: plus 15 % chalk

▶ DORVALIT® WSP greatly enhances the barrier effect of standard anti-stain primers



IVES DORVALIT® WSP in Comparative Practical Trials





A: Basis: anti-stain primer Z (branded product // as made // on merbau)

B: plus 15 % kaolin

C: plus 15 % DORVALIT® WSP

D: plus 15 % chalk

- ▶ DORVALIT[®] WSP has high anti-stain power
- Any anti-stain primer can benefit





Summary

- > Innovative functional filler for wood primers
- > New mode of action (lock & key principle)
- > Wood Stain Protection Technology (patent pending)
- > Firmly embedded in the wood coating
- > Extremely effective in blocking and immobilizing wood extractives
- > Product does not require special labeling
- > Product has unique selling point in the market



Take advantage of the unique DORVALIT® WSP selling point for your business





Chapter 4:

Customer Benefits



HESIVES DORVALIT® WSP: Formulation in Classic Wood Coating



Classic Wood Coating



Formulation with DORVALIT® WSP



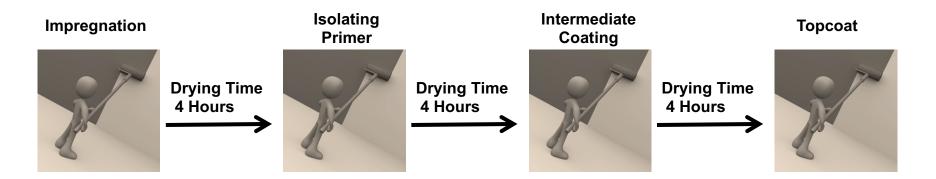


DORVALIT® WSP:

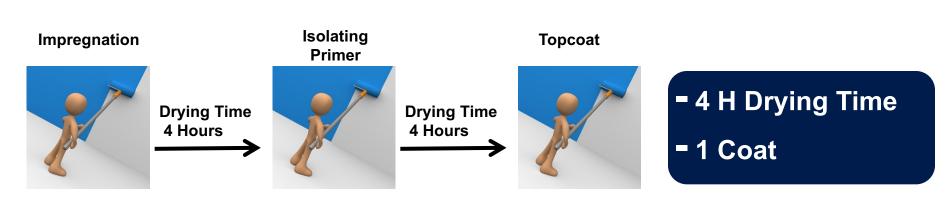


Formulation in Industrial Wood Coating

Industrial Wood Coating



Formulation with DORVALIT® WSP





DORVALIT® WSP: Cost Savings



- > For Classic Wood Coatings as well as for Industrial Wood Coatings a formulation with DORVALIT® WSP can save one coating and drying time.
- > The **total costs** will be reduced by more than **30%**.



DORVALIT® WSP: Technical Customer Benefits



- > Unique Wood Stain Protection Technology
- > High-grade kaolin with special surface modification
- > Selective binding sites immobilized on kaolin
- > Lock & key mechanism for phenolic tannin OH groups
- > Quantitative retention and immobilization of color wood extractives
- > Highly-efficient migration barrier, unbreachable for wood extractives
- > Greatly increases the effectiveness of standard anti-stain primers



DORVALIT® WSP: Operational Customer Benefits



- > Can be added to almost every wood primer formulation
- > Functional filler firmly "anchored" in the binder matrix
- No migration, no bleeding, no washing out
- > Very easy to blend into water-based paint formulations
- > Highly versatile, constituents used in the formulation do not have to meet special requirements
- > Enhances the filler properties and other technical paint parameters



DORVALIT® WSP: Economic Customer Benefits



- > Gives paint manufacturers unprecedented protection against discoloration
- > Minimizes risk of complaints
- Makes it possible to formulate barrier primers with spectacularly low material costs
- Extremely high savings potential which quickly justifies reformulation
- > Little or no formulation adaptation needed
- > Suitable for almost every formulation
- > Replaces organometallic systems currently in use
- > Green product, no special labeling required



DORVALIT® WSP: Ready for action



- > Pilot customers are testing at the moment with first positive results
- > Celanese has approved DORVALIT® WSP
- > Production succesful
- > Product is available, ready for selling
- No labeling + high performance = DORVALIT® WSP ("double" USP)

Take advantage of the double unique selling point for your business

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